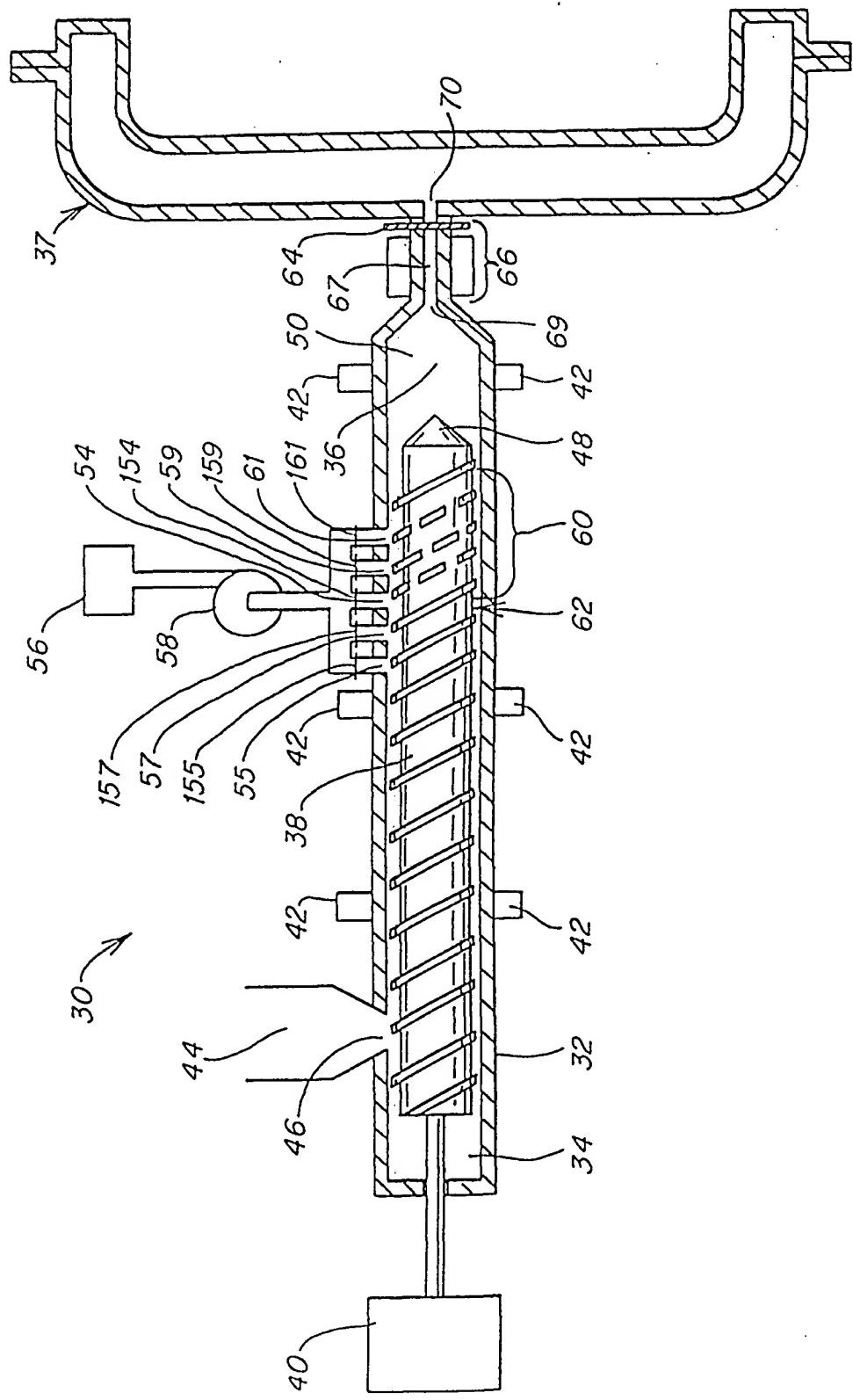


FIGURE 1



0926603 - 110

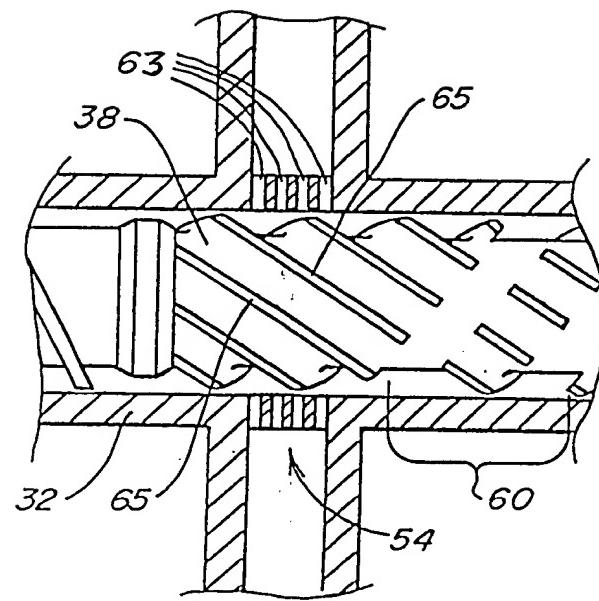


FIG. 1A

TU5040-2092060

250

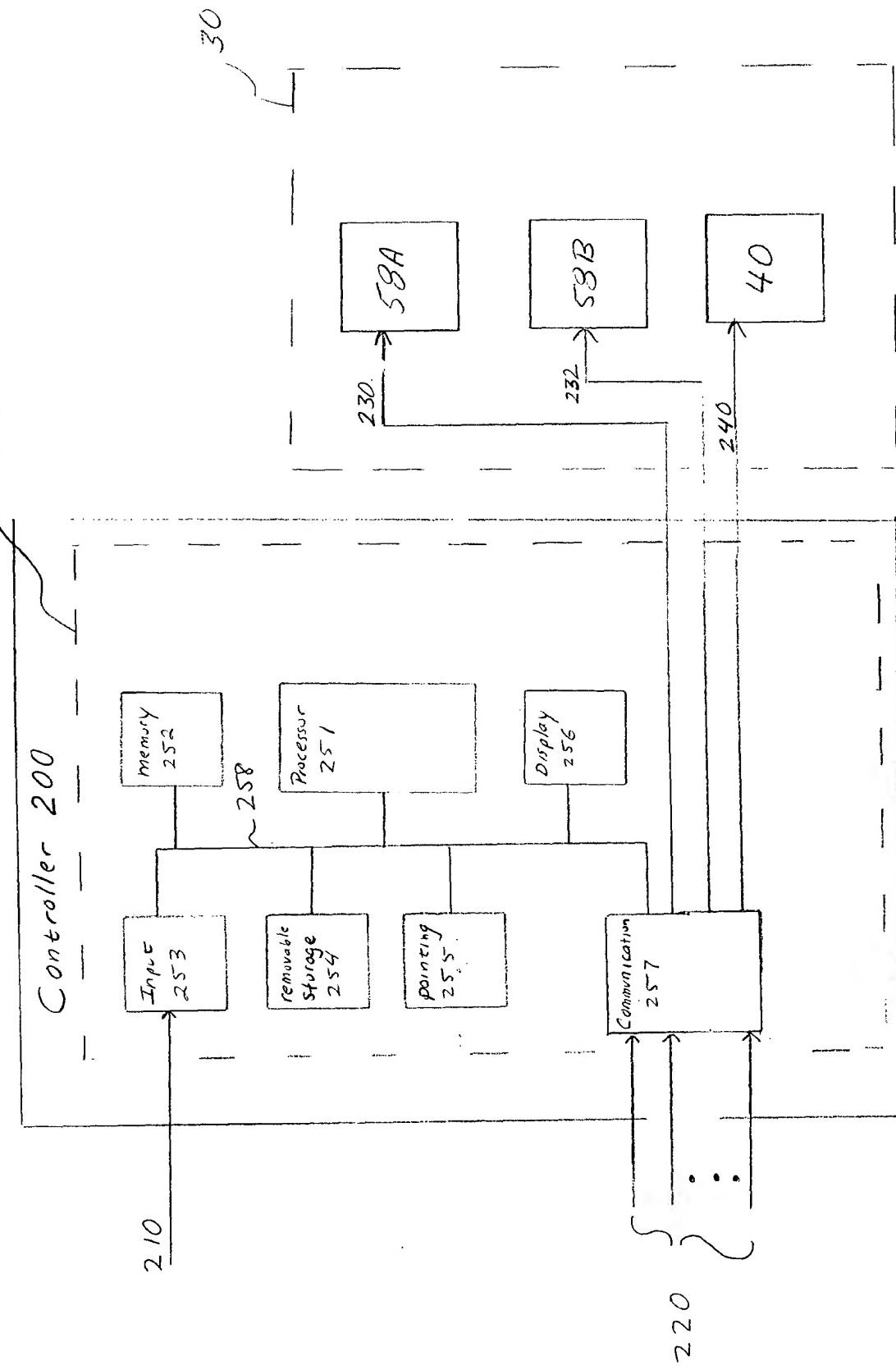


Fig. 2

Processing System	Polymer	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS		CO ₂	11.9	4000	10	19
Husky	Eastman 0.95IV PET		CO ₂	12.0	3000	40	30

Fig. 3

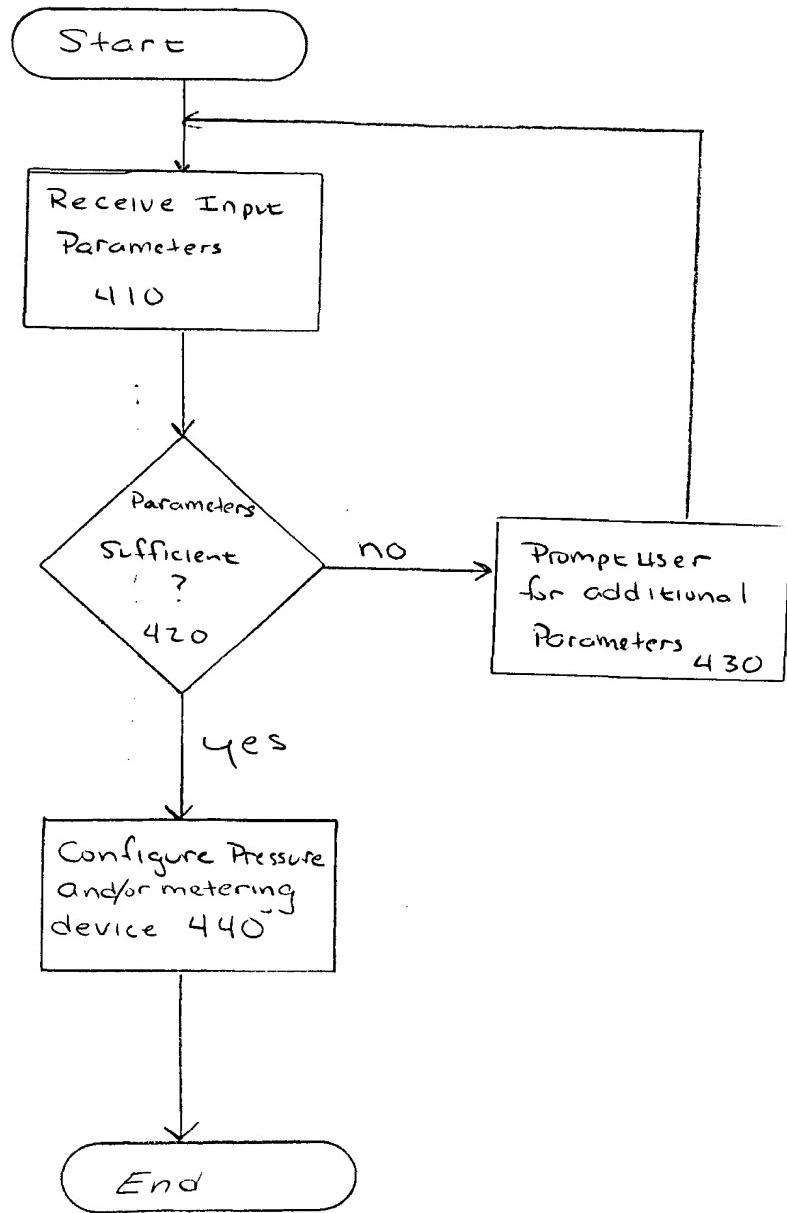


Fig. 4

10250410 "E00992360

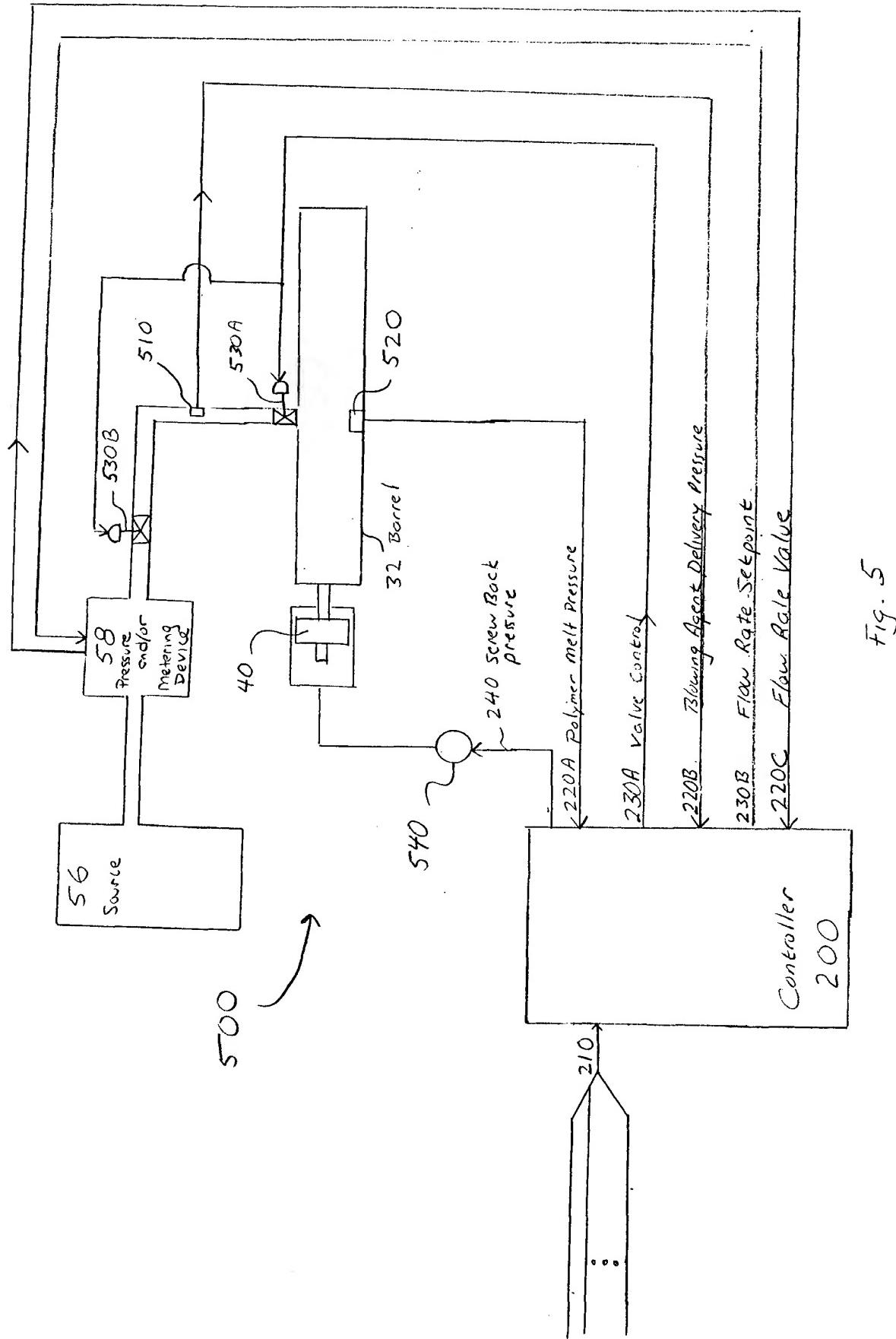


Fig. 5

09826603 - 040501

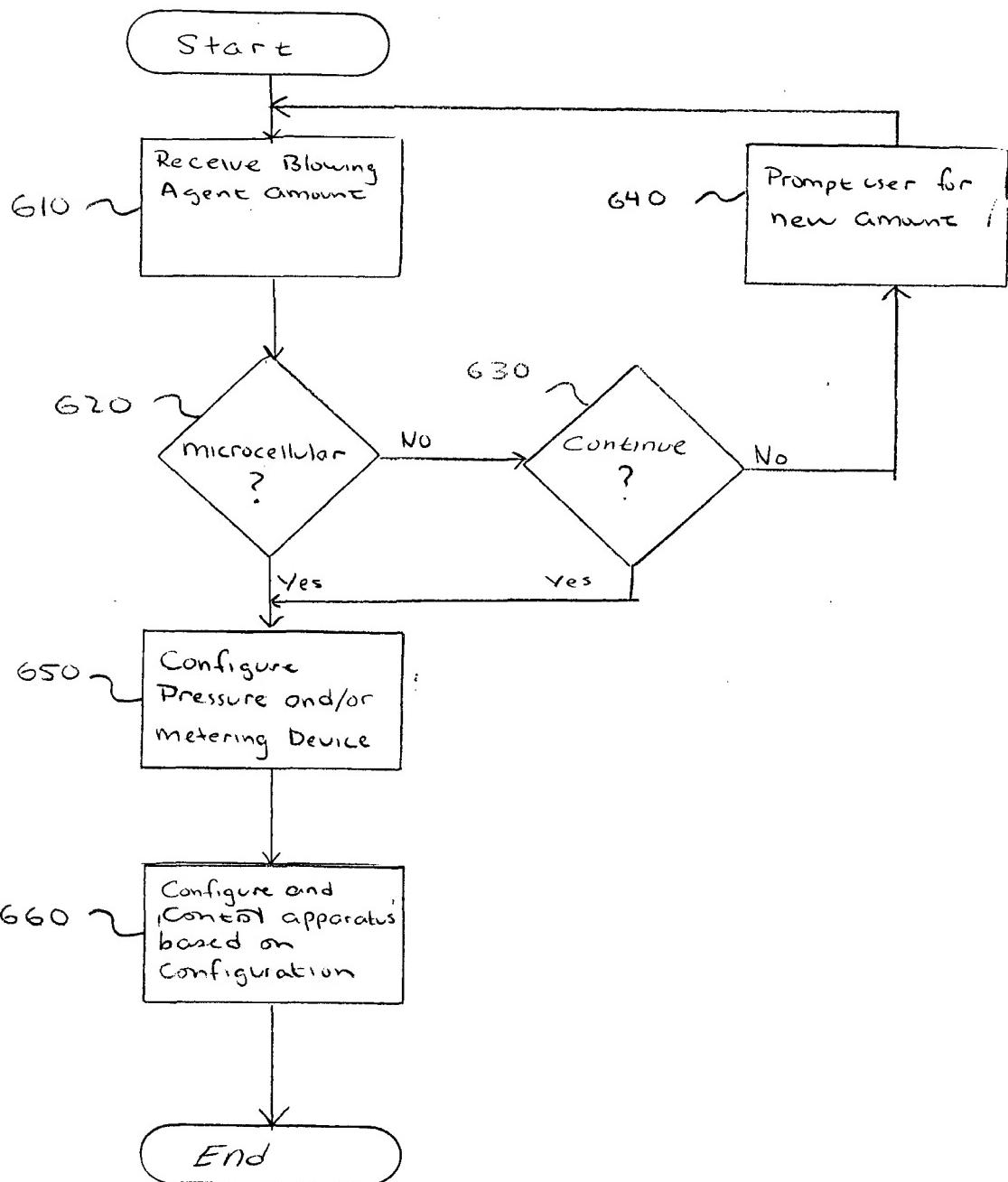


Fig. 6

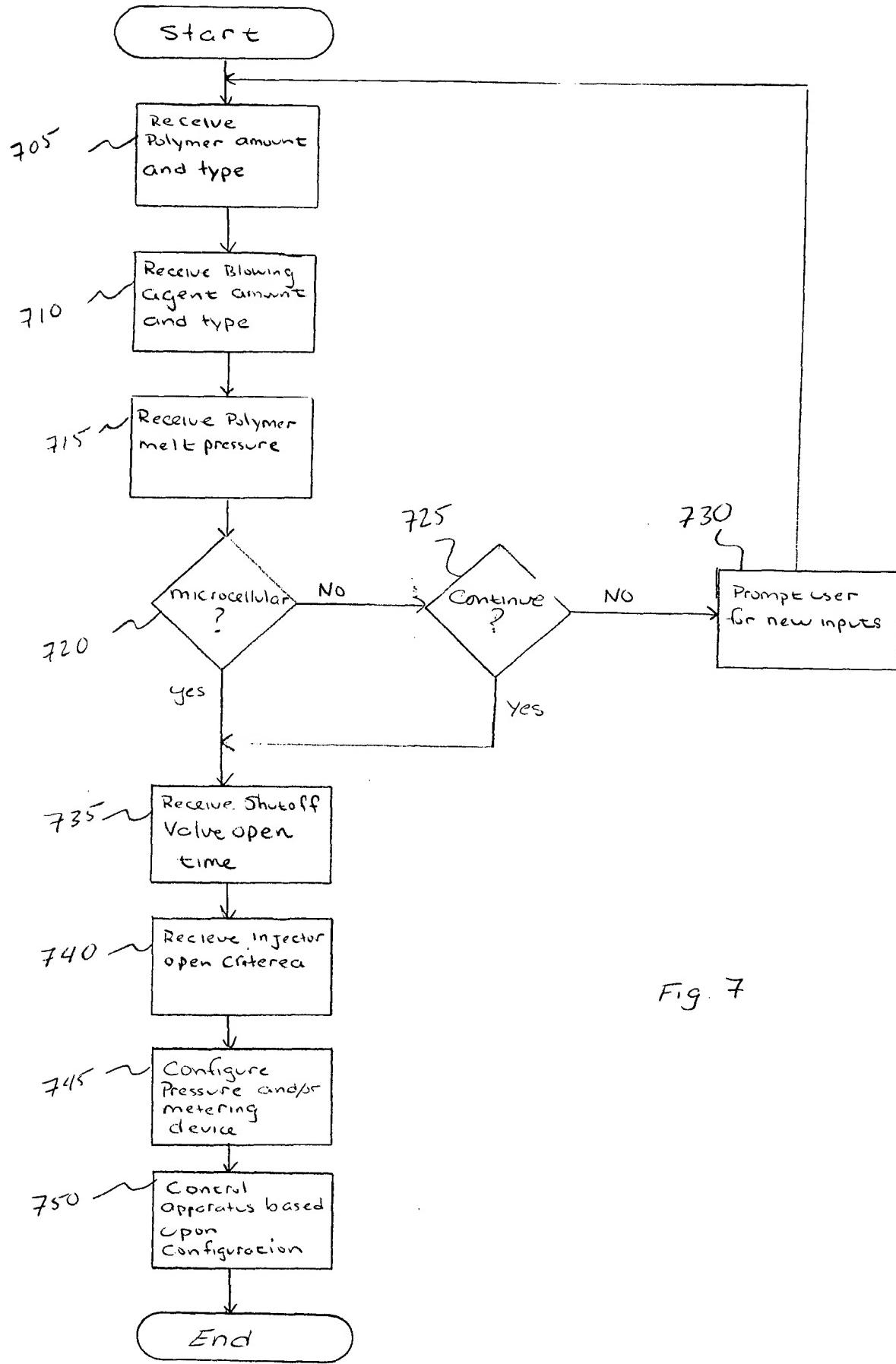


Fig. 7